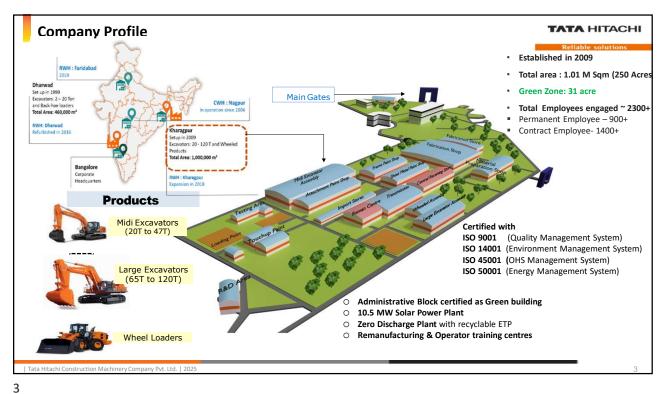
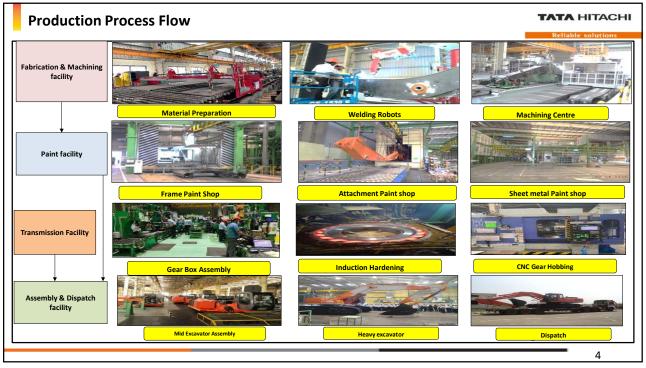
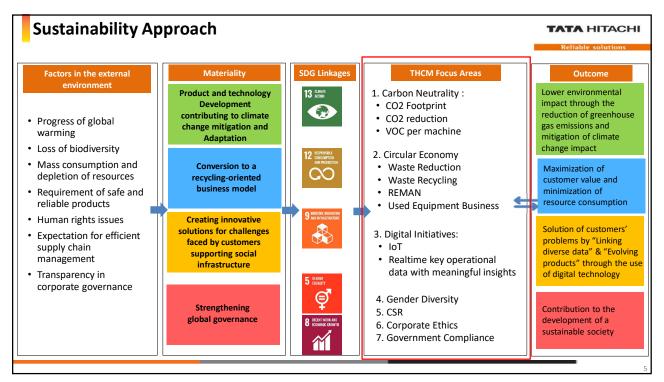
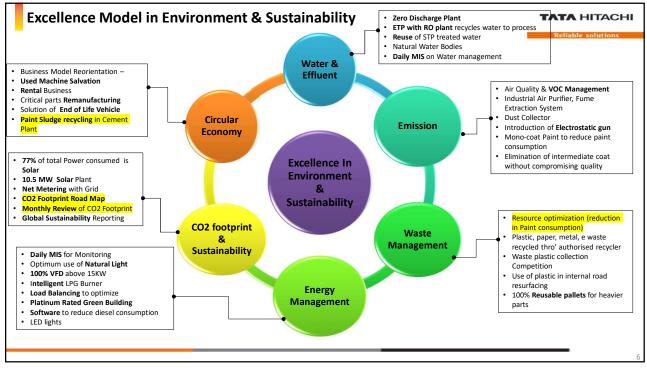


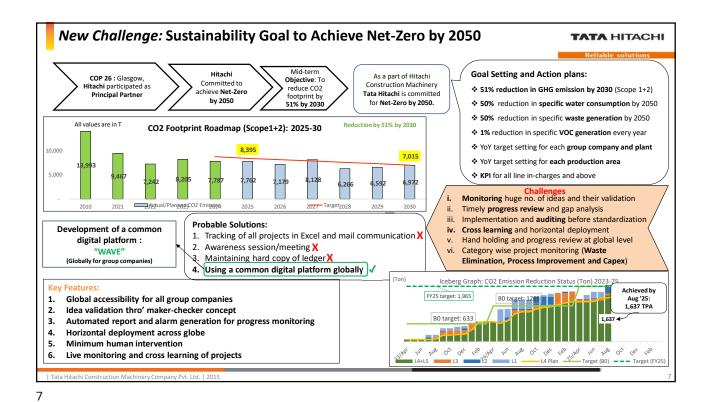
Contents:	TATA HITACHI
☐ Company profile	Reliable solutions
☐ Production Process Flow	
☐ Sustainability Approach	
☐ Excellence Model	
☐ Net-Zero Plan	
☐ ABC Analysis of CO2 emission	
☐ Area of Focus: Paint Shop	
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☐ Project Details	
7.	
☐ Benefits	
- 7	
☐ Uniqueness & Replication Potential	
Tata Hitachi Construction Machinery Company Pvt. Ltd. 2015	2

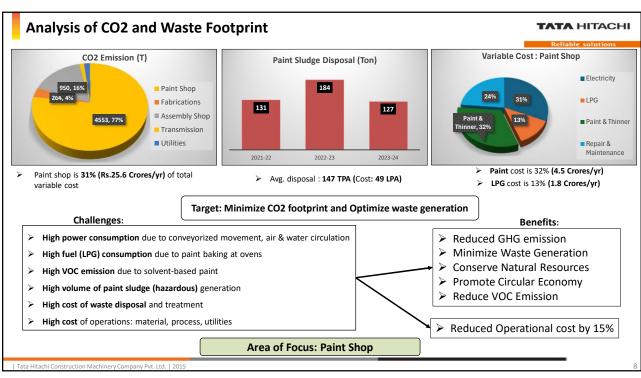


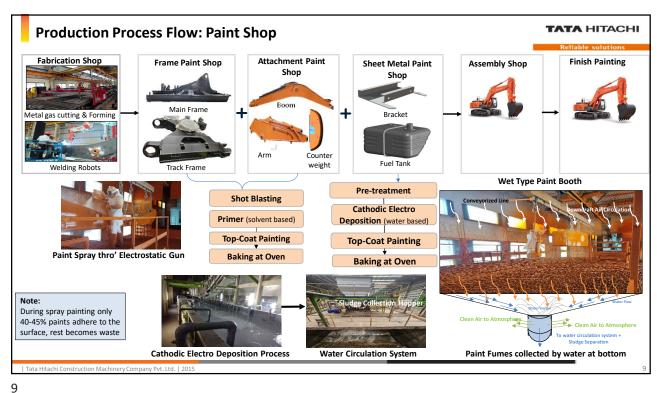


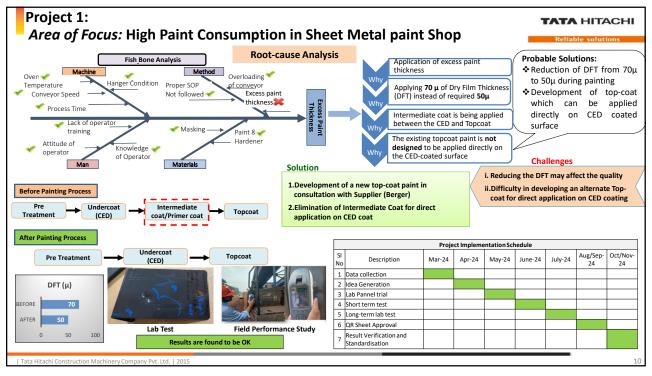


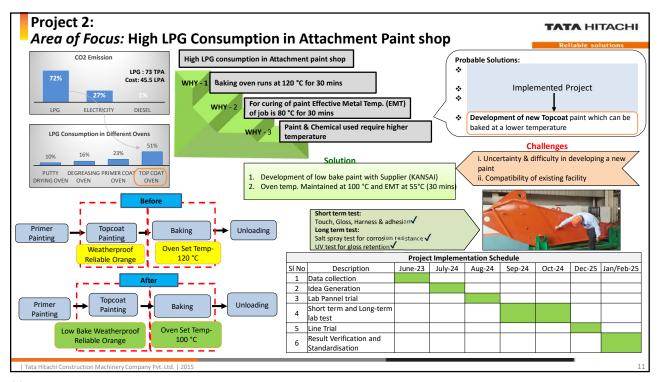


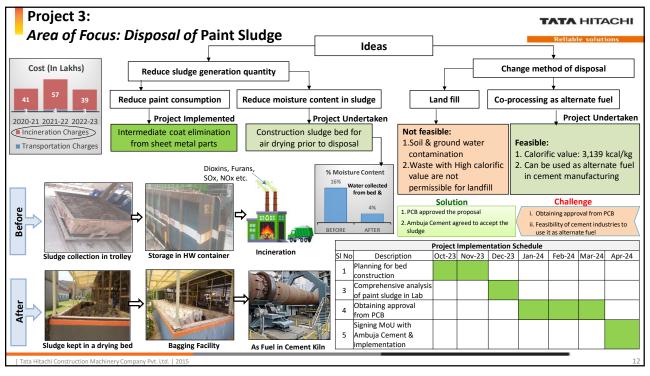


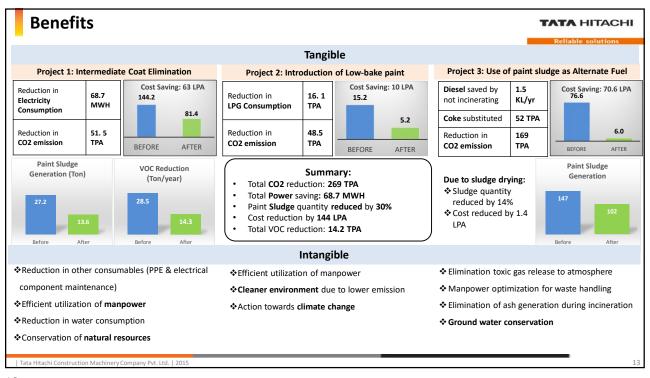












Projects	Conventional Method	Uniqueness of THCM's Practice	Replication Potential
Intermediate coat elimination	More paint thickness improves quality	 Reduction in paint consumption without compromising quality CO2 emission reduction 	Any engineering, construction and mining machinery manufacturing industry
Paint baking at low temperature	Baking at higher temperature as specified in painting quality requirement	Reduction in fuel consumption without compromising quality CO2 emission reduction	All industries having paint shops with LPG- fired oven can replicate this idea.
Reduction of paint sludge quantity and Co- processing it in Cement manufacturing industry	Direct disposal (with high moisture content) to authorized disposal facility for incineration	Recycling hazardous waste towards circular economy	All paint shop operating industries can contact nearby cement manufacturing industry to utilize the sludge. It's a win-win situation for both industries.
Systematic approach towards Net-Zero	Execution of many CO2 reduction ideas with out proper monitoring tool	Live monitoring with global access Solid foundation for Net-zero target	All industries committed to meet Net-Zero target but unable to keep track on the effect of implemented ideas.

